

Drehwendeplatte DCMT11T308E-PC2 AP100S



Drehwendeplatte DCMT11T308E-PC2 AP100S

TECHNISCHE DATEN

Wendeschneidplattenform	55°
Freiwinkel	7°
Toleranz	0,127mm
Klemmtyp	T
Schneidelänge	11mm
Plattendicke	3,97mm
Eckenradius	0,8mm
Kantenpräparation	geschliffene Schneide
Spanbrecher	PC2

Technical drawing of the DCMT11T308E-PC2 AP100S turning insert. It shows a grid with various dimensions and material properties. The drawing is color-coded with blue, yellow, red, and orange areas. The dimensions include: $11 \pm 0,025$ mm for the cutting length, $3,97 \pm 0,025$ mm for the plate thickness, $0,8 \pm 0,025$ mm for the corner radius, and $0,127 \pm 0,005$ mm for the tolerance. The drawing also shows the 55° cutting angle and the 7° free angle.

Technical drawing of the DCMT11T308E-PC2 AP100S turning insert. It shows a grid with various dimensions and material properties. The drawing is color-coded with blue, yellow, red, and orange areas. The dimensions include: $11 \pm 0,025$ mm for the cutting length, $3,97 \pm 0,025$ mm for the plate thickness, $0,8 \pm 0,025$ mm for the corner radius, and $0,127 \pm 0,005$ mm for the tolerance. The drawing also shows the 55° cutting angle and the 7° free angle.