KAMI WERKZEUGMASCHINEN | ZYKLENCONTROLED HEAVY DUTY LAHE

DKM 1250.5 Zyklon

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SPECIFICATIONS

heigth of center	625 mm
distance between center	5000 mm
bed width	755 mm
max. swing over bed	1250 mm
max. swing over slider	880 mm
diameter of spindlehole	128 mm
spindlenose	A 215/8xM22
speed range	3.15 - 315 U/min
range longitudinal feeds	0.1 - 12 mm/U 56 steps
range cross feeds	0.05 - 6 mm/U 56 steps
metric thread	1 - 120 mm/ 44 steps
inch thread	28 - 1/4 Gatg/Inch;31 steps
model thread	0.5 - 60 mm;45 steps
diametral pitch	1/2 - 56 DP;38 steps
quill diameter	160 mm
quill stroke	300 mm
quill konus	morse cone 6
power of engine	22 KW optional 30 KW
weight	15.900,00 kg
dimensions	8100 x 2150 x 2150 mm

EQUIPMENT

» Motorized tailstock
» 4-position tool changer
» full cabin with 2 Movable doors
» cycle control Fanuc MATE OI TD
» max. weigth of workpiece frei fliegend between the Tip 6 to
» max. weigth of workpiece with insert of steadyr Rest 7-8 to
» 1 piece electronical Handle wheel

ACCESSOIRIES

4-jaw independent chuck 1250mm, steady and following rest, Fanuc control system MATE OI TD.
Optional: rollbock,3-B lathe chuck until 1250 mm