

## Zyklendrehmaschine DKM 630/1000 LT

Zyklendrehmaschine with 12-fold tool turret for live tools and heavilyem Servomotor and 3 gear steps. The repeat accuracy of the tool changers liegt at 0,008 mm. high rapid feed speed of X=4 m/min and Z=5 m/min.

### Price upon inquiry

#### specifications

|                         |                             |
|-------------------------|-----------------------------|
| height of center        | 325 mm                      |
| distance between center | 1000 mm                     |
| max. swing over bed     | 650 mm                      |
| max. swing over slider  | 375 mm                      |
| diameter of spindlehole | 105 mm                      |
| spindlenose             | A1-11                       |
| speed range             | 10 - 850 U/min 3 gear steps |
| movement of X-axis      | 370 mm                      |
| movement of Z-axis      | 760 mm                      |
| rapid feed Z-axis       | 5 m/min                     |
| rapidfeed X-Axis        | 4 m/min                     |
| quill diameter          | 100 mm                      |
| quill stroke            | 250 mm                      |
| quill konus             | morse cone 5                |
| power of engine         | 11 KW                       |
| weight                  | 4.000,00 kg                 |
| dimensions              | 3300x1900x1900 mm           |

#### equipment

- 12-fold tool changer for live tools
- automatic central lubrication
- Fanuc Oi-MATE or Siemens 828D control system
- RS-232 interface
- 2 Movable doors with viewing window

#### accessoires

FANUC MATE Oi or SIEMENS 828D control system, electronical Handle wheel, 12-fold tool changer for live tools, central lubrication, cooling device, . german Operating documents