

# BKM 5040



**DRILLING MACHINE**

# BKM 5040

## SPECIFICATIONS

<b>drilling capacity in steel</b>	50 mm in ST 45
<b>Tapping performance steel</b>	M27
<b>table size</b>	520 x 440 mm
<b>clamping surface table</b>	405 x 395 mm
<b>clamping surface base</b>	445 x 435 mm
<b>spindle speeds</b>	75 - 2020 U/min in 12 steps
<b>spindle adapter</b>	morse cone 4
<b>quill stroke</b>	200 mm with digital depth indicator
<b>automatic feeds</b>	0,12/0,24/0,40 mm/U
<b>distance spindle nose - column</b>	370 mm
<b>distance spindle nose - base</b>	1200 mm
<b>diameter of column</b>	160 mm
<b>T-slot table</b>	14 mm
<b>T-slot base</b>	14 mm
<b>power of engine</b>	1.5/1.93 KW 400 Volt
<b>weight</b>	700,00 kg
<b>dimensions</b>	1010 x 580 x 2330 mm

## EQUIPMENT

- » machine foot to clamping of high Workpieces
- » digital depth measuring device
- » drilling table with t-slots
- » easy and fast speed changes by gear shift
- » Workbench um 50° L/R swivel-mounted
- » highest smooth running by hardened,ground in oil running gears
- » Taping
- » electromagnetic clutch for boring quill feed
- » automatic feed
- » electric drive for table height adjustment



## ACCESSOIRES

cooling device, electric table up/down, electromagnetic quill feed, Taping, german manual.

## OPTIONAL ACCESSORY

- » Clamping tool kit T14
- » drilling accessories keyless drill chuck B16, 1-13mm
- » other tools reduction sleeve MK4 - B18
- » other tools reduction sleeve MK4 - B16
- » other tools reduction sleeve MK3 - MK2
- » other tools reduction sleeve MK4 - MK3
- ...