

# DKM 660x5000 SB



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## SPECIFICATIONS

<b>height of center</b>	330 mm
<b>distance between center</b>	5000 mm
<b>max. swing over bed</b>	660 mm
<b>max. swing over slider</b>	350 mm
<b>diameter of spindlehole</b>	82 mm
<b>speed range</b>	9 - 1600 U/min 24 steps
<b>spindlenose</b>	Camlock D1-8
<b>movement of X-axis</b>	305 mm
<b>Z1 axis travel</b>	145 mm
<b>range longitudinal feeds</b>	0,028 - 6,43 mm/U (92 steps)
<b>range cross feeds</b>	0,012 - 2,73 mm/U (92 steps)
<b>metric thread</b>	0,5 - 224 mm
<b>inch thread</b>	72 - 1/8 Gatg/Inch
<b>model thread</b>	0,5 - 112 mm (42 steps)
<b>diametral pitch</b>	56 - 112 mm (45 steps)
<b>quill diameter</b>	75 mm
<b>quill stroke</b>	150 mm
<b>quill konus</b>	morse cone 5
<b>power of engine</b>	11 KW (14.95 PS)
<b>weight</b>	4.380,00 kg
<b>dimensions</b>	6625 x 1235 x 1380 mm

## EQUIPMENT

- » produced according DIN 8606
- » 80 mm diameter of spindlehole
- » Gap Bed
- » electromagnetic spindle break
- » automatic feed in longitudinal and cross through one-hand-lever-technic
- » rapid feed in longitudinal and cross via Pushbutton
- » overload clutch in apron
- » headstock lubrication by integrated pump
- » manual guideway central lubrication
- » 3 axis digital measurement system
- » adjustable main spindle bearing
- » multi-plate clutch in main gearbox

## ACCESSOIRES

3-jaw chuck 315mm, 4 jawsplatscheibenfutter 400 mm, cooling device, splashguard traveling along, 3 axis digital measurement system ready mounted,  
1 pc follow rest and 1 piece steady rest with 120-250 mm opening dimensions

## OPTIONAL ACCESSORY

- » Quick change tool holder set Gr. C Multifix quick-change steel holder set Gr. C
- » live center MK5/PHD running
- » drilling accessories keyless drill chuck B16, 1-13mm
- » drilling accessories keyless drill chuck B18 3-16mm

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