

# DKM 660x4000 SB



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## SPECIFICATIONS

height of center	330 mm
distance between center	4000 mm
max. swing over bed	660 mm
max. swing over slider	350 mm
diameter of spindlehole	82 mm
speed range	9 - 1600 U/min 24 steps
spindlenose	Camlock D1-8
movement of X-axis	305 mm
Z1 axis travel	145 mm
range longitudinal feeds	0,028 - 6,43 mm/U (92 steps)
range cross feeds	0,012 - 2,73 mm/U (92 steps)
metric thread	0,5 - 224 mm
inch thread	72 - 1/8 Gatg/Inch
model thread	0,5 - 112 mm (42 steps)
diametral pitch	56 - 112 mm (45 steps)
quill diameter	75 mm
quill stroke	150 mm
quill konus	morse cone 5
power of engine	11 KW (14.95 PS)
weight	4.160,00 kg
dimensions	5625 x 1235 x 1380 mm

## EQUIPMENT

- » produced according DIN 8606
- » 80 mm diameter of spindlehole
- » Gap Bed
- » electromagnetic spindle break
- » automatic feed in longitudinal and cross through one-hand-lever-technic
- » rapid feed in longitudinal and cross via Pushbutton
- » overload clutch in apron
- » headstock lubrication by integrated pump
- » manual guideway central lubrication
- » 3 axis digital measurement system
- » adjustable main spindle bearing
- » multi-plate clutch in main gearbox



## ACCESSORIES

3-jaw chuck 315mm, 4 jawsplatscheibenfutter 400 mm, cooling device, splashguard traveling along,  
3 axis digital measurement system ready mounted, 1 pc follow rest and 1 piece steady rest with 120-250 mm opening dimensions  
Optional: Taper Attachment

## OPTIONAL ACCESSORY

- » Quick change tool holder set Gr. C Multifix quick-change steel holder set Gr. C
- » live center MK5/PHD running
- » drilling accessories keyless drill chuck B16, 1-13mm
- » drilling accessories keyless drill chuck B18 3-16mm
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