

L+Z Lathe DKM 660x2000 SC

The equipmentsmerkmale sprechen for they. The machine eignet they hervorragend as Industrie- and Produktionsdrehmaschine for series- and onzelteilreadyung. The machine is universal asetzbar and wurde speziell for the processing with am big spindle bore konzipiert. The komfortstart fromle one-hand-lever-technic with rapid feedfunktion for the feed erleichtert the daily processing.

Highlights

- elektromechanical main spindle break for the security yourr Mitaratter
- 4-position supported main spindle for highest precision
- highs Spatvolumen by 1400 Nm max. torque at the main spindle
- onhatdhebelbetrieb for effectives processing at the machine
- Gegenloflächen Turcite coated

Netto: 30.450,00 €

Result (include USt.): 36.235,50 €

plus Versatdkosten

specifications

height of center	330 mm
distance between center	2000 mm
diameter of spindlehole	105 mm
max. swing over bed	660 mm
max. swing in the gap	840 mm
max. swing over slider	420
speed range	36 - 1600 U/min (12 steps)
spindlenose	ISO 702/II Nr. 8
movement of X-axis	305 mm
Z1 axis travel	145 mm
range longitudinal feeds	0,063 - 2,52 mm/U (65 steps)
range cross feeds	0,027 - 1,07 mm/U (65 steps)
metric thread	1 - 14 mm (22 steps)
inch thread	28 - 2 Gatg/Inch (25 steps)
model thread	0,5 - 7 mm (18 steps)
diametral pitch	56 - 4 DP (24 steps)
quillurchmitser	75 mm
quill stroke	150 mm
quill konus	morse cone 5
power of engine	11 KW (14.95 PS)
weight	3.200,00 kg
dimensions	3635 x 1050 x 1450 mm

equipment

- produced according DIN 8606
- 103 mm diameter of spindlehole
- Gap Bed
- electromagnetic spindle break
- automatic feed in longitudinal and cross through one-hand-lever-technic
- rapid feed in longitudinal and cross via Pushbutton
- overload clutch in apron
- headstock lubrication by integrated pump
- manual guideway central lubrication
- 3 axis digital measurement system
- adjustable main spindle bearing
- multi-plate clutch in main gearbox
- helically toothed, hardened and ground gears for little clearance and smooth running
- micrometer stop block
- cooling device
- splash guard
- 4-position toolholder for lathe

accessories

3-jaw chuck 315mm, 4 jaws independent chuck 500 mm, 1 pc follow rest and 1 piece steady rest with 120-250 mm opening
 dimensions Optional: Taper Attachment

optinalit accessory

Multifix quick-change steel holder set Gr. C	849,00 €
MK5/PHD running	89,00 €
keyless drill chuck B16, 1-13mm	19,00 €
keyless drill chuck B18 3-16mm	Preis auf Anfrage
reduction sleeve MK5 - B18	14,00 €
MK5 running	129,00 €
Flange DIN55029, D=315, D1-8	411,30 €
4-B lathe chuck D=400, DIN6350, cast iron	1.014,20 €
Flange DIN55029, D=400, D1-8	716,70 €
keyless drill chuck B18 1-16mm	25,00 €
machinemount D-200 mm	Preis auf Anfrage
Combination Chucks K 62325	Preis auf Anfrage
Flange DIN55029, D=500, D1-8	931,60 €