L+Z Lathe DKM 630 S

You wollen to Nummer theyer gehen? Ka Problem. Egal ob hardens material , highs Spatnvolumen or permanente loaden by Mehrschichtbetrieb. Ka Problem. Unsere DKM 630, the workstier under our L+Z-lathes. worket genau and toverlässig wie sie it erwarten. The machine bietet Ihnen by ihre 550 mm bed width, the optimal power transmission ihrit 11 KW Motors and the qualityn onstellpossiblekeiten of the Getriebit universal insertpossiblekeiten kombiniert with extreme high torqueen and cutting force.

Netto: 33.000,00 €

Result (include USt.): 39.270,00 €

plus Versatdkosten

specifications

heigth of center	315 mm
distance between center	1500 mm
max. swing over bed	630 mm
max. swing over slider	400 mm
diameter of spindlehole	105 mm
spindlenose	DIN 55026 A1-11
speed range	12,5 - 1120 U/min (14 steps)
range longitudinal feeds	0,062 - 7 mm/U (56 steps)
range cross feeds	0,031 - 3,5 mm/U (56 steps)
metric thread	0,5 - 28 mm (31 steps)
inch thread	1 - 56 TPI (38 steps)
model thread	0,25 - 7 mm (21 steps)
diametral pitch	56 - 4 DP (27 steps)
quill diameter	100 mm
quill stroke	250 mm
quill konus	morse cone 5
power of engine	11 KW
weight	4.200,00 kg
dimensions	3500 x 1260 x 1385 mm

equipment

- produced according DIN 8606
- bed width 600mm
- diameter of spindlehole 100mm
- hydraulic clutch system
- hydraulic spindle break
- rapid feed in longitudinal and cross
- overload clutch in apron
- adjustable main spindle bearing
- gears hardend and ground
- headstock lubrication by integrated pump
- manual central lubrication for Guideway, Lead screw and Apron
- splash guard
- 3-axis digital measurement system
- cooling device

accessoiries

3-jaw chuck 315mm, following and steady rest

optinalit accessory

Multifix quick-change steel holder set Gr. C	849,00 €
MK5/PHD running	89,00 €
keyless drill chuck B16, 1-13mm	19,00 €
keyless drill chuck B18 3-16mm	Preis auf Anfrage
reduction sleeve MK5 - B18	14,00 €
MK5 running	129,00 €
4-B lathe chuck D=400, DIN6350, cast iron	1.014,20 €
keyless drill chuck B18 1-16mm	25,00 €
Flange DIN55026, D=400, D1-11	604,50 €