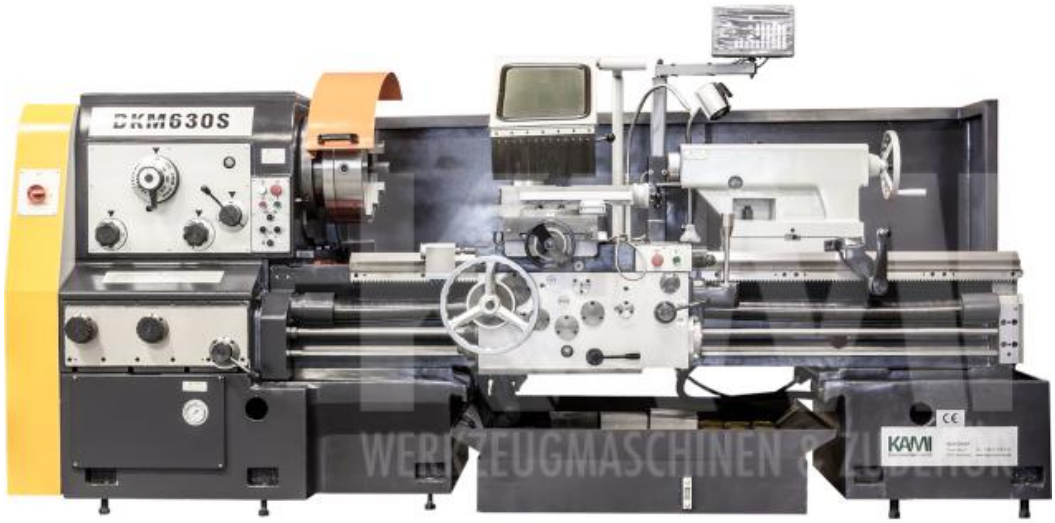
KAMI WERKZEUGMASCHINEN | L+Z LATHE

DKM 630 S



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L+Z LATHE

DKM 630 S

SPECIFICATIONS

heigth of center	315 mm
distance between center	1500 mm
max. swing over bed	630 mm
max. swing over slider	400 mm
diameter of spindlehole	105 mm
spindlenose	DIN 55026 A1-11
speed range	12,5 - 1120 U/min (14 steps)
range longitudinal feeds	0,062 - 7 mm/U (56 steps)
range cross feeds	0,031 - 3,5 mm/U (56 steps)
metric thread	0,5 - 28 mm (31 steps)
inch thread	1 - 56 TPI (38 steps)
model thread	0,25 - 7 mm (21 steps)
diametral pitch	56 - 4 DP (27 steps)
quill diameter	100 mm
quill stroke	250 mm
quill konus	morse cone 5
power of engine	11 KW
weight	4.200,00 kg
dimensions	3500 x 1260 x 1385 mm

EQUIPMENT

» produced according DIN 8606
» bed width 600mm
» diameter of spindlehole 100mm
» hydraulic clutch system
» hydraulic spindle break
» rapid feed in longitudinal and cross
» overload clutch in apron
» adjustable main spindle bearing
» gears hardend and ground
» headstock lubrication by integrated pump
» manual central lubrication for Guideway, Lead screw and Apron
» splash guard

ACCESSOIRIES

3-jaw chuck 315mm,
following and steady rest

OPTIONAL ACCESSORY

» Quick change tool holder set Gr. C Multifix quick-change steel holder set Gr. C
» live center MK5/PHD running
» drilling accessories keyless drill chuck B16, 1-13mm
» drilling accessories keyless drill chuck B18 3-16mm
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