

L+Z Lathe DKM 560.2

Leit- and Feed Roddrehmaschine with 80 mm spindle bore and kräftigem 5,5KW Motor. The machine is in Stable Bauweise and bewährter Technik produced.

Netto: 28.200,00 €

Result (include USt.): 33.558,00 €

plus Versatdkosten

specifications

| | |
|--------------------------|--|
| height of center | 280 mm |
| distance between center | 2000 mm |
| max. swing over bed | 560 mm |
| max. swing in the gap | 785 mm |
| max. swing over slider | 355 mm |
| diameter of spindlehole | 80 mm |
| spindlenose | DIN 55029 D1 - 8/MK6 with reduction sleeve to MK 5 |
| speed range | 25 - 1800 U/min (12 steps) |
| range longitudinal feeds | 0,059 - 1,646 mm/U; 35 steps |
| range cross feeds | 0,03 - 1,23 mm/U; 35 steps |
| metric thread | 0,2 - 14 mm; 47 steps |
| inch thread | 2 - 112 Gatg/Inch; 60 steps |
| DP-thread | 4 - 112 D.P. 50 steps |
| Modul-thread | 1 - 7 M.P. 39 steps |
| quill diameter | 75 mm |
| quill stroke | 180 mm |
| quill konus | MK 5 |
| travelof top slider | 130 mm |
| Travel of X-Axis | 316 mm |
| Travel of Z-Axis | 1890 mm |
| power of engine | 7,5 KW/ 400 Volt |
| weight | 3.380,00 kg |
| dimensions | 3540 x 1143 x 1295 mm |

equipment

- produced according DIN 8606
- 80 mm spindle bore
- gears hardend and ground
- manual central lubrication
- adjustable main spindle bearing
- overload clutch in apron
- Gap Bed
- inkl 3 - Achs - digital readout

accessoires

3-axis digital readout, 3-jaw chuck Ø 250 mm, 4 Jaw Independent Chuck Ø 315 mm, change gear set, Chuck cover, steady + following rest, working lamp, spindle break, cooling device, Spritzwatd, different reduction tools, Operating tool.

optinalit accessory

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| Multifix quick-change steel holder set Gr. C | 849,00 € |
| MK5/PHD running | 89,00 € |
| keyless drill chuck B16, 1-13mm | 19,00 € |
| keyless drill chuck B18 3-16mm | Preis auf Anfrage |
| reduction sleeve MK5 - B18 | 14,00 € |
| MK5 running | 129,00 € |
| Flange DIN55029, D=250, D1-8 | 226,40 € |
| Flange DIN55029, D=315, D1-8 | 411,30 € |
| machinemount D-160 mm | Preis auf Anfrage |
| 4-B lathe chuck D=250, cast iron | 408,10 € |
| 4-B lathe chuck D=400, DIN6350, cast iron | 1.014,20 € |
| Flange DIN55029, D=400, D1-8 | 716,70 € |
| keyless drill chuck B18 1-16mm | 25,00 € |
| Combination Chucks K 62325 | Preis auf Anfrage |
| 3 - axis digital readout for lathes | 269,00 € |