

DKM 420V



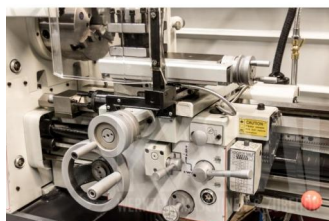
DKM 420V

SPECIFICATIONS

height of center	210 mm
distance between center	1000 mm
max. swing over bed	420 mm
max. swing in the gap	580 mm
max. swing over slider	250 mm
diameter of spindlehole	52 mm
spindlenose	Camlock D1-6
speed range	0 - 3000 U/min; stepless in 2 gear steps
range longitudinal feeds	0,05 - 1,7 mm/U; 17 steps
range cross feeds	0,025 - 0,85 mm/U; 17 steps
metric thread	0,2 - 14 mm/U; 39 steps
inch thread	2 - 72 Gatg/1; 45 steps
model thread	0,3 - 3,5 MP; 18 steps
diametral pitch	8 - 44 DP; 21 steps
quill diameter	50 mm
quill stroke	120 mm
quill konus	morse cone 4
power of engine	5,5 KW/400 Volt
weight	1.270,00 kg
dimensions	1940 x 850 x 1320 mm

EQUIPMENT

- » produced according DIN 8605
- » stepless speed in 2 gear steps
- » gears hardend and ground
- » adjustable main spindle bearing
- » overload clutch for feed system
- » micrometer stop block
- » turret stop
- » Gap Bed
- » digital readout



ACCESSOIRES

3-jaw chuck 200mm, 4 jawsplatscheibenfutter 250 mm, adapter plate 350mm, adapter MK 5/MK 4, steady rest \varnothing 8-160 mm, following rest \varnothing 8-80 mm splash guard, cooling device, 3 axis digital measurement system ready mounted

OPTIONAL ACCESSORY

- » clamped turning tool set 16 mm with insert system 9 teilig
- » live center MK4 running
- » Rest running for DKM 420
- » drilling accessories keyless drill chuck B16, 1-13mm

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