

## L+Z Lathe DKM 420-1

precisionsdrehmaschine with adjustable overload clutch in apron. The high speed range bietet also at klan turning diameters optimal processingspossiblekeiten. smooth running and accuracy will by precisionslager guaranteed.

**Netto: 11.900,00 €**

**Result (include USt.): 14.161,00 €**

plus Versatdkosten

### specifications

heigth of center	210 mm
distance between center	1000 mm
max. swing over bed	420 mm
max. swing in the gap	580 mm
max. swing over slider	250 mm
diameter of spindlehole	52 mm
spindlenose	Camlock D1-6
speed range	45 - 1800 U/min; 16 steps
range longitudinal feeds	0,05 - 1,7 mm/U; 17 steps
range cross feeds	0,025 - 0,85 mm/U; 17 steps
metric thread	0,2 - 14 mm/U; 39 steps
inch thread	2 - 72 Gatg/1; 45 steps
model thread	0,3 - 3,5 MP; 18 steps
diametral pitch	8 - 44 DP; 21 steps
quill diameter	50 mm
quill stroke	120 mm
quill konus	morse cone 4
power of engine	4,4 KW/400 Volt
weight	1.270,00 kg
dimensions	1940 x 850 x 1320 mm

### equipment

- produced according DIN 8605
- gears hardend and ground
- adjustable main spindle bearing
- overload clutch for feed system
- micrometer stop block
- turret stop
- Gap Bed
- digital readout

### accessoires

3-jaw chuck 200mm, 4 jawsplatscheibenfutter 250 mm, adapter plate 350mm, adapter MK 5/MK 4, steady rest ø 8-160 mm, following rest ø 8-80 mm splash guard, cooling device,3 axis digital measurement system ready mounted

## optinalit accessory

clamping tool set Multifix Gr. A	389,00 €
cooling device K45	225,00 €
16 mm with insert system 9 teilig	89,00 €
MK4 running	55,00 €
running for DKM 420	Preis auf Anfrage
keyless drill chuck B16, 1-13mm	19,00 €
keyless drill chuck B18 3-16mm	Preis auf Anfrage
Multifix quick-change steel holder set Gr. E	Preis auf Anfrage
reduction sleeve MK4 - B18	Preis auf Anfrage
reduction sleeve MK4 - B16	5,00 €
MK4 running	109,00 €
Flange DIN55029, D=200, D1-6	174,20 €
machinemount D-160 mm	Preis auf Anfrage
4-B lathe chuck D=200, DIN6350, cast iron	307,90 €
C5 DIN6350 with 24 collets	369,00 €
keyless drill chuck B18 1-16mm	25,00 €
steady for DKM 420	Preis auf Anfrage
3-B precision lathe chuck D=200, DIN6350, cast iron, one-piece jaws, frontgebohrt	Preis auf Anfrage
turret head set for lathes MK 4	268,20 €
wedge foot adjustable 140x80x40	Preis auf Anfrage