

## L+Z Lathe DKM 400S

Precise Leit- and Feed Roddrehtmaschine in heavyr format for a high Spatleisung. The helically toothedn Getrieberäthe and the heavy, full length, verwindungsarme bed sorgen for an vibrations- and low-noise run.easy Richtungsäntheung of the feedit by one-hand-lever-technic.

**Netto: 18.250,00 €**

**Result (include USt.): 21.717,50 €**

plus Versatdkosten

### specifications

height of center	200 mm
distance between center	1000 mm
max. swing over bed	400 mm
max. swing over slider	220 mm
diameter of spindlehole	52 mm
spindlenose	Bajonett DIN 55027 KK6
speed range	9-1600 U/min (24 steps)
range longitudinal feeds	0,028 - 6,43 mm/U; 93 steps
range cross feeds	0,012 - 2,73 mm/U; 93 steps
metric thread	0,5 - 224; 48 steps
inch thread	72 - 1/8 tpi; 46 steps
model thread	0,5 - 112; 42 steps
diametral pitch	56 - 1/4 DP; 42 steps
quill stroke	150 mm
quill konus	morse cone 5
power of engine	7,5 KW
max. swing in the gap	710 mm
quill diameter	75 mm
weight	2.100,00 kg
dimensions	2672 x 975 x 1230 mm

### equipment

- produced according DIN 8606
- german spindlenose DIN 55027 Bajonett
- rapid feed in longitudinal and cross
- overload clutch in apron
- elektromagnetisch stopedr Main Motor
- mechanical spindle break
- multi-plate clutch adjustable
- headstock lubrication by integrated pump
- manual guideway central lubrication
- adjustable main spindle bearing
- gears diagonallydovetailed , hardend and ground
- 3 axis digital measurement system
- full length splash guard
- cooling device

### accessoires

3-jaw chuck 250mm, 4 jawsplatscheibenfutter 400 mm, adapter plate 350mm, steady and following rest

## optinalit accessory

Multifix quick-change steel holder set Gr. B	Preis auf Anfrage
20 mm with insert system 9- pieces	109,00 €
MK5/PHD running	89,00 €
3-B precision lathe chuck D=315, DIN6350, cast iron	858,60 €
keyless drill chuck B16, 1-13mm	19,00 €
MK5 running	108,50 €
keyless drill chuck B18 3-16mm	Preis auf Anfrage
reduction sleeve MK5 - B18	14,00 €
MK5 running	129,00 €
3-B precision lathe chuck D=315, DIN6350, Steel, split jaws	574,60 €
Flange DIN55027, D=250, KK8	226,40 €
Flange DIN55027, D=315, KK8	396,30 €
machinemount D-160 mm	Preis auf Anfrage
4-B lathe chuck D=250, cast iron	408,10 €
keyless drill chuck B18 1-16mm	25,00 €
3-B precision lathe chuck D=250, DIN6350, cast iron, one-piece jaws	305,80 €
3-B precision lathe chuck D=250, DIN6350, cast iron, one-piece jaws, fontgebohrt	477,00 €
reduction sleeve MK5 / MK4	14,00 €
wedge foot adjustable 140x80x40	Preis auf Anfrage