

DKM 360V -1



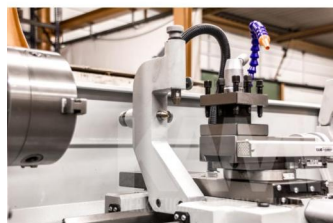
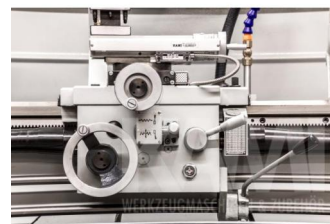
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SPECIFICATIONS

height of center	180 mm
distance between center	1000 mm
bed width	206 mm
max. swing over bed	356 mm
max. swing in the gap	506 mm
max. swing over slider	220 mm
diameter of spindlehole	38 mm
speed range	30-3000 U/min; 2 steps
spindlenose	DIN 55029 D1-4/MK 5
range longitudinal feeds	0.043 - 0.653 mm/U; 42 steps
range cross feeds	0.015 - 0.220 mm/U; 42 steps
metric thread	0.4 - 7 mm; 37 steps
inch thread	4 - 56; 28 steps
quill diameter	45 mm/MK3
quill stroke	120 mm
quill konus	morse cone 3
power of engine	2.4 KW
weight	900,00 kg
dimensions	1945 x 920 x 1585 mm

EQUIPMENT

- » produced according DIN 8605
- » stepless speed in 2 gear steps
- » 38 mm diameter of spindlehole
- » gears hardend and ground
- » adjustable main spindle bearing
- » overload clutch for feed system
- » micrometer stop block
- » Gap Bed
- » digital readout



ACCESSORIES

3-jaw chuck Steel 160 mm, 4 jawsplatscheibenfutter 200 mm, adapter plate 320mm, steady and following rest, dead center, chip tray, splash guard, micrometer stop block, change gear set, 3 axis digital measurement system ready mounted

OPTIONAL ACCESSORY

- » Quick change tool holder set Gr. A clamping tool set Multifix Gr. A
- » clamped turning tool set 20 mm with insert system 9- pieces
- » Livecenter SET MK3 running
- » lathe chuck 3-B precision lathe chuck D=160, DIN6350, cast iron, one-piece jaws, frontgebohrt
- ...