

DKM 332 -1



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SPECIFICATIONS

height of center	165 mm
distance between center	1000 mm
max. swing over bed	330 mm
max. swing in the gap	450 mm
max. swing over slider	178 mm
diameter of spindlehole	38 mm
spindlenose	DIN55029 D 1 - 4/MK 5
speed range	70 - 2000 U/min
range longitudinal feeds	0,079 - 1,291 mm/U; 40 steps
range cross feeds	0,017 - 0,276 mm/U; 40 steps
metric thread	0,4 - 7 mm; 32 steps
inch thread	4 - 60 TPI; 36 steps
quill diameter	32 mm
quill stroke	110 mm
quill konus	MK 3
power of engine	1,5 KW / 400 Volt
weight	480,00 kg
dimensions	1870 x 720 x 1400 mm

EQUIPMENT

- » produced according DIN 8606
- » 38 mm spindle bore
- » gears hardend and ground
- » adjustable guideways by Gibs
- » adjustable main spindle bearing
- » Gap Bed
- » digital readout



ACCESSORIES

3-jaw chuck 160mm, 4 jawsplatscheibenfutter 200 mm, steady and following rest, change gear set, splash guard, cooling device, auto feed stop block, electromagnetic main spindle break, 3 axis digital measurement system ready mounted

OPTIONAL ACCESSORY

- » Quick change tool holder set Gr. A clamping tool set Multifix Gr. A
- » live center MK3 running
- » clamped turning tool set 12 mm with insert system 9- pieces
- » clamped turning tool set 16 mm with insert system 9 teilig
- ...