

# DKM 1250 S



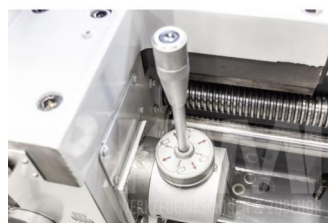
# DKM 1250 S

## SPECIFICATIONS

height of center	625 mm
distance between center	5000 mm
bed width	755 mm
max. weight of workpiece	6000 Kg
max. swing over bed	1250 mm
max. swing over slider	865 mm
diameter of spindlehole	130 mm
spindlenose	A 215 (8xM22)
speed range	forward: 3.15 - 315 U/min; backward: 3.5 - 291 U/min
range longitudinal feeds	(56) 0,1 - 12 mm/U
range cross feeds	(56) 0,05 - 6 mm/U
metric thread	(44) 1 - 120 mm
inch thread	(31) 28 - 1/4 TPI
model thread	(45) 0,5 - 60 mm
diametral pitch	(38) 56 - 1/2 DP
quill diameter	160 mm
quill stroke	300 mm
quill konus	morse cone 6
power of engine	22 KW
weight	14.800,00 kg
dimensions	8100 x 1825 x 2150 mm

## EQUIPMENT

- » 130 mm diameter of spindlehole
- » 755 mm bed width
- » hydraulic spindle break
- » hydraulic clutch system
- » automatic feed in longitudinal and cross through one-hand-lever-technic
- » Integrated taper turning device via driven upper support
- » electric driven Tailstock
- » rapid feed in longitudinal and cross via Pushbutton
- » overload clutch in apron
- » headstock lubrication by integrated pump
- » manual guideway central lubrication
- » adjustable main spindle bearing



## ACCESSORIES

4-jaw independent chuck 1000 mm

## OPTIONAL ACCESSORY

- » Quick change tool holder set Gr. D Multifix quick-change steel holder set Gr. D