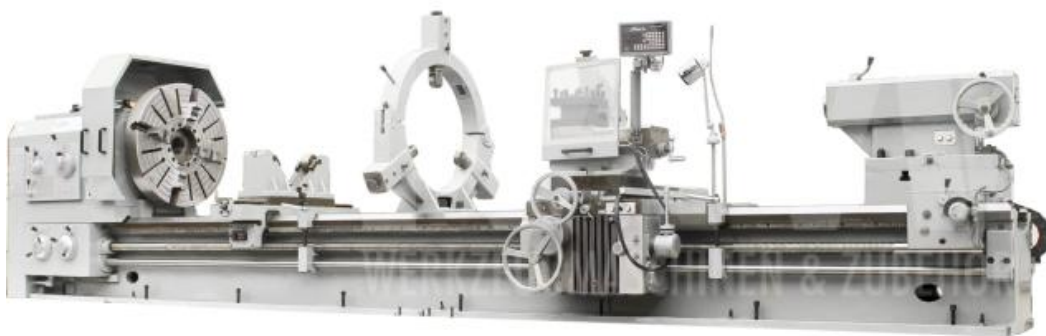


# DKM 1250 S



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## SPECIFICATIONS

<b>height of center</b>	625 mm
<b>distance between center</b>	7000 mm
<b>bed width</b>	755 mm
<b>max. weight of workpiece</b>	6000 Kg
<b>max. swing over bed</b>	1250 mm
<b>max. swing over slider</b>	865 mm
<b>diameter of spindlehole</b>	130 mm
<b>spindlenose</b>	A 215 (8xM22)
<b>speed range forward</b>	3.15 - 315 U/min
<b>speed range backward</b>	3.5 - 291 U/min
<b>range longitudinal feeds</b>	(56) 0,1 - 12 mm/U
<b>range cross feeds</b>	(56) 0,05 - 6 mm/U
<b>metric thread</b>	(44) 1 - 120 mm
<b>inch thread</b>	(31) 28 - 1/4 TPI
<b>model thread</b>	(45) 0,5 - 60 mm
<b>diametral pitch</b>	(38) 56 - 1/2 DP
<b>quill diameter</b>	160 mm
<b>quill stroke</b>	300 mm
<b>quill konus</b>	morse cone 6
<b>power of engine</b>	22 KW
<b>weight</b>	16.100,00 kg

## EQUIPMENT

- » 130 mm diameter of spindlehole
- » 755 mm bed width
- » hydraulic spindle break
- » hydraulic clutch system
- » automatic feed in longitudinal and cross through one-hand-lever-technic
- » Integrated taper turning device via driven upper support
- » electric driven Tailstock
- » rapid feed in longitudinal and cross via Pushbutton
- » overload clutch in apron
- » headstock lubrication by integrated pump
- » manual guideway central lubrication

## ACCESSOIRES

4-jaw independent chuck 1000 mm