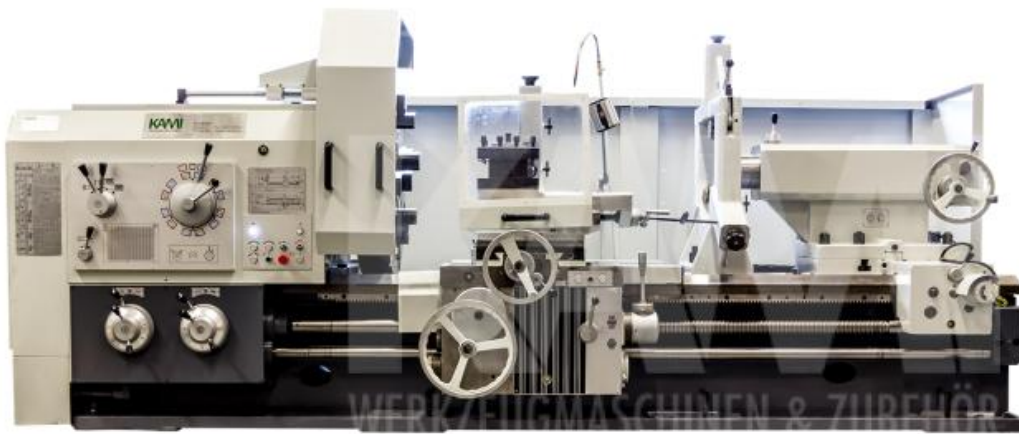


DKM 1000 S



DKM 1000 S

SPECIFICATIONS

height of center	500 mm
distance between center	1500 mm
bed width	755 mm
max. swing over bed	1000 mm
max. swing over slider	610 mm
diameter of spindlehole	130 mm
spindlenose	D1-15/short cone 15
speed range	3.15 - 315 U/min (21 steps)
range longitudinal feeds	0.1 - 12 mm/U 57 steps
range cross feeds	0.05 - 6 mm/U 57 steps
rapid feed longitudinal/cross	3700/1850 mm/min
metric thread	1 - 120 mm
inch thread	3/8 - 28 Gatg/Inch
model thread	0.5 - 60 mm
diametral pitch	1 - 56 DP
diameter of Tailstock Quill	160mm
quill konus	MK 6
quill stroke	300 mm
power of engine	22 KW
weight	8.000,00 kg
dimensions	4950x2190x1810 mm

EQUIPMENT

- » 130 mm diameter of spindlehole
- » 755 mm bed width
- » hydraulic spindle break
- » hydraulic clutch system
- » automatic feed in longitudinal and cross through one-hand-lever-technic
- » Integrated taper turning device via driven upper support
- » rapid feed in longitudinal and cross via Pushbutton
- » overload clutch in apron
- » headstock lubrication by integrated pump
- » manual guideway central lubrication
- » adjustable main spindle bearing



ACCESSORIES

4 jaws independent chuck 1000 mm, steady rest clamping range 480 - 20 mm, following rest 20-200 mm

OPTIONAL ACCESSORY

- » Quick change tool holder set Gr. D Multifix quick-change steel holder set Gr. D