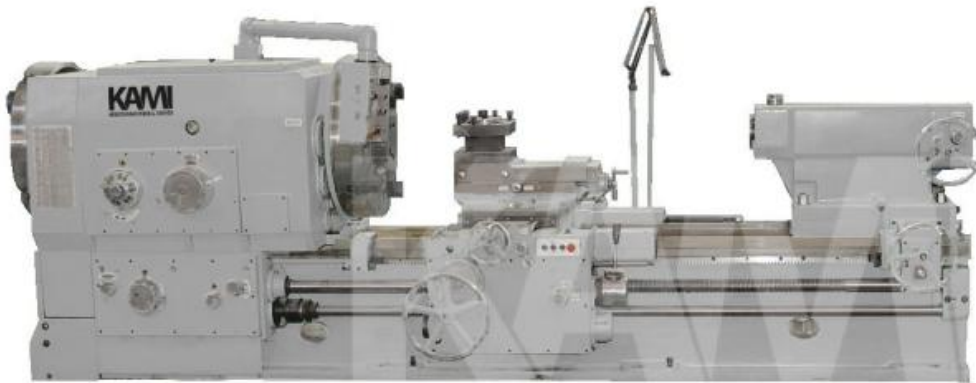


DKM 840 T



HOLLOW SPINDLEDREHMASCHINE

DKM 840 T

SPECIFICATIONS

| | |
|---------------------------------|--------------------------|
| height of center | 420 mm |
| distance between center | 1500 mm |
| bed width | 550 mm |
| diameter of spindlehole | 210 mm |
| spindlenose | DIN 55029 C1-15 |
| max. swing over bed | 840 mm |
| max. swing over slider | 560 mm |
| machining length | 1350 mm |
| speed range | 45 - 572 U/min; 12 steps |
| range longitudinal feeds | (32) 0,1 - 1.5 mm/U |
| range cross feeds | (32) 0,05 - 0.75 mm/U |
| metric thread | (22) 1 - 15 mm |
| inch thread | (28) 15 - 1 TPI |
| model thread | (21) 0,5 - 7 mm |
| diametral pitch | (20) 28 - 2 DP |
| quill diameter | 100 mm |
| quill stroke | 300 mm |
| quill konus | MK 6 |
| power of engine | 9/11 KW 2 steps Motor |
| weight | 4.300,00 kg |
| dimensions | 3515x1395x1650 mm |

EQUIPMENT

- » bed width 550 mm
- » automatic feed in longitudinal and cross through one-hand-lever-technic
- » rapid feed in longitudinal and cross
- » lubrication by integrated pump
- » gears diagonally dovetailed , hardend and ground
- » multi-plate clutch adjustable
- » adjustable main spindle bearing
- » overload clutch in apron
- » digital readout
- » Optional with splash guard

ACCESSOIRES

independent chuck 630 mm, steady and following rest

OPTIONAL ACCESSORY

- » Quick change tool holder set Gr. D Multifix quick-change steel holder set Gr. D