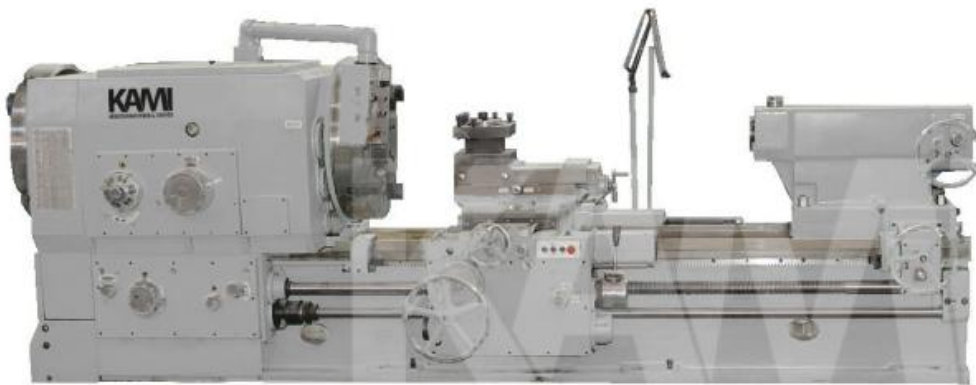


# DKM 840.5 T



**HOLLOW SPINDLEDREHMASCHINE**

# DKM 840.5 T

## SPECIFICATIONS

<b>height of center</b>	420 mm
<b>distance between center</b>	5000 mm
<b>bed width</b>	550 mm
<b>diameter of spindlehole</b>	210 mm
<b>spindlenose</b>	DIN 55029 C1-15
<b>max. swing over bed</b>	840 mm
<b>max. swing over slider</b>	560 mm
<b>machining length</b>	4850 mm
<b>speed range</b>	45 - 572 U/min; 12 steps
<b>range longitudinal feeds</b>	(32) 0,1 - 1.5 mm/U
<b>range cross feeds</b>	(32) 0,05 - 0.75 mm/U
<b>metric thread</b>	(22) 1 - 15 mm
<b>inch thread</b>	(28) 15 - 1 TPI
<b>model thread</b>	(21) 0,5 - 7 mm
<b>diametral pitch</b>	(20) 28 - 2 DP
<b>quill diameter</b>	100 mm
<b>quill stroke</b>	300 mm
<b>quill konus</b>	MK 6
<b>power of engine</b>	9/11 KW 2 steps Motor
<b>weight</b>	6.500,00 kg
<b>dimensions</b>	7160x1395x1650 mm

## EQUIPMENT

- » bed width 550 mm
- » automatic feed in longitudinal and cross through one-hand-lever-technic
- » rapid feed in longitudinal and cross
- » lubrication by integrated pump
- » gears diagonally dovetailed , hardend and ground
- » multi-plate clutch adjustable
- » adjustable main spindle bearing
- » overload clutch in apron
- » digital readout
- » Optional with splash guard

## ACCESSOIRES

independent chuck 630 mm, steady and following rest

## OPTIONAL ACCESSORY

- » Quick change tool holder set Gr. D Multifix quick-change steel holder set Gr. D