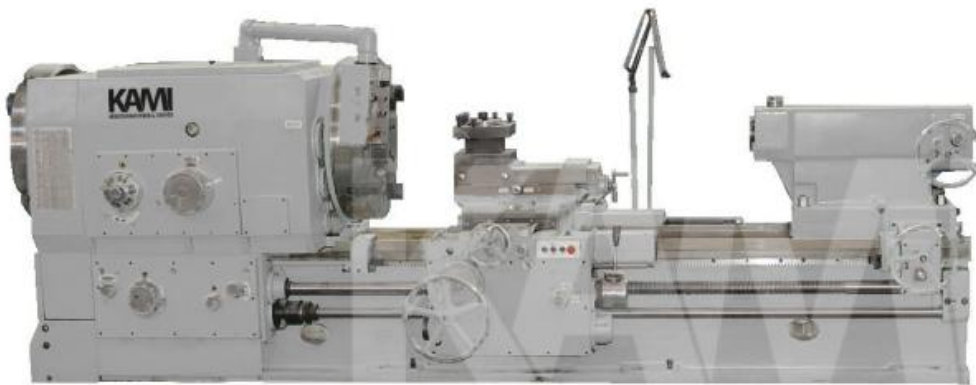


DKM 840.4 T



HOLLOW SPINDLEDREHMASCHINE

DKM 840.4 T

SPECIFICATIONS

height of center	420 mm
distance between center	4000 mm
bed width	550 mm
diameter of spindlehole	210 mm
spindlenose	DIN 55029 C1-15
max. swing over bed	840 mm
max. swing over slider	560 mm
machining length	3850 mm
speed range	45 - 572 U/min; 12 steps
range longitudinal feeds	(32) 0,1 - 1.5 mm/U
range cross feeds	(32) 0,05 - 0.75 mm/U
metric thread	(22) 1 - 15 mm
inch thread	(28) 15 - 1 TPI
model thread	(21) 0,5 - 7 mm
diametral pitch	(20) 28 - 2 DP
quill diameter	100 mm
quill stroke	300 mm
quill konus	MK 6
power of engine	9/11 KW 2 steps Motor
weight	5.800,00 kg
dimensions	6160x1395x1650 mm

EQUIPMENT

- » bed width 550 mm
- » automatic feed in longitudinal and cross through one-hand-lever-technic
- » rapid feed in longitudinal and cross
- » lubrication by integrated pump
- » gears diagonally dovetailed , hardend and ground
- » multi-plate clutch adjustable
- » adjustable main spindle bearing
- » overload clutch in apron
- » digital readout
- » Optional with splash guard

ACCESSOIRES

independent chuck 630 mm, steady and following rest

OPTIONAL ACCESSORY

- » Quick change tool holder set Gr. D Multifix quick-change steel holder set Gr. D