

hollow spindledrehmaschine DKM 840.3 T

Heavy Lathe with erwähnenswert big spindle bore of 210 mm.

Price upon inquiry

specifications

height of center	420 mm
distance between center	3000 mm
bed width	550 mm
diameter of spindlehole	210 mm
spindlenose	DIN 55029 C1-15
max. swing over bed	840 mm
max. swing over slider	560 mm
machining length	2850 mm
speed range	45 - 572 U/min; 12 steps
range longitudinal feeds	(32) 0,1 - 1.5 mm/U
range cross feeds	(32) 0,05 - 0.75 mm/U
metric thread	(22) 1 - 15 mm
inch thread	(28) 15 - 1 TPI
modul thread	(21) 0,5 - 7 mm
diametral pitch	(20) 28 - 2 DP
quill diameter	100 mm
quill stroke	300 mm
quill konus	MK 6
power of engine	9/11 KW 2 steps Motor
weight	5.000,00 kg
dimensions	5015x1395x1650 mm

equipment

- bed width 550 mm
- automatic feed in longitudinal and cross through one-hand-lever-technic
- rapid feed in longitudinal and cross
- lubrication by integrated pump
- gears diagonally dovetailed , hardend and ground
- multi-plate clutch adjustable
- adjustable main spindle bearing
- overload clutch in apron
- digital readout
- Optional with splash guard

accessoires

2 piece 3-Jaws lathe chuck Ø 500 mm include Wrench for Chuck, 1 piece V-Belt A864, 4 piece Kielriemen B2134, 1 piece Taper Attachment 500mm, steady rest Ø20-200 mm, following rest Ø30-200 mm, digital measurement system ready mounted, dead center morse cone 6, 1 piece Wrench 12/14, 1 piece Wrench 41/46, 1 inbus 17mm, 3 piece reserve Fuse RT-2316 2A 10A, 1 piece replacement bulb 24V 60W.

optinalit accessory

Multifix quick-change steel holder set Gr. D	1.098,00 €
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