

DKM 630.2 TL



HOLLOW SPINDLEDREHMASCHINE

DKM 630.2 TL

SPECIFICATIONS

height of center	315 mm
max. swing over bed	630 mm
max. swing over slider	350 mm
distance between center	2000 mm
bed width	490 optional 550 mm
machining length max.	1750 mm
autofeed Z-axis(longitudinal)	0.07 - 1.33 mm/U
autofeed X-axis(Transverse)	0.02 - 0.45 mm/U
metric thread	(24) 1 - 14 mm
inch thread	(40) 28 - 2 TPI
rapid feed	4000 mm/min
diameter of Tailstock Quill	100 mm
Tailstock quillN Weg	250 mm
Tailstock quillNtonahme	MK 5
Kegel of the threads max.	1:4
length of the Kegels max	700 mm
power of engine	11.0 KW
diameter of spindlehole	200 mm
Spatnrohrbylass max.	196 mm
speed range	forward: 24 - 300 U/min
travel Top Slider	200 mm
weight	4.600,00 kg
dimensions	4160x1450x1390 mm

EQUIPMENT

- » optional with rapid feed in longitudinal and cross
- » gears diagonally dovetailed , hardend and ground
- » adjustable main spindle bearing
- » 3-axis digital readout
- » Optional with splash guard



ACCESSORIES

2 x 3B-lathe chuck 500mm, 4-position toolholder for lathe, 3- axis digital measurement system ready mounted, german Operating documents