

hollow spindledrehmaschine DKM 630.1.5 D200 TL

hollow spindledrehmaschine with bygängigem Bed and heavilyem 7,5 KW Motor. The machine is for precise such as heavy Spataratten best suitable. Sehr erwähnenswert is the spindle bore of 200 mm.

Price upon inquiry

specifications

height of center	315 mm
max. swing over bed	630 mm
max. swing over slider	350 mm
distance between center	1500 mm
bed width	490 optional 550 mm
machining length max.	1350 mm
max. workpiece weight	3000 Kg
autofeed Z-axis(longitudinal)	0.07 - 1.33 mm/U
autofeed X-axis(Transverse)	0.02 - 0.45 mm/U
metric thread	(24) 1 - 14 mm
inch thread	(40) 28 - 2 TPI
rapid feed	4000 mm/min
diameter of Tailstock Quill	100 mm
Tailstock quilln Weg	250 mm
Tailstock quillntonahme	MK 5
Kegel of the threads max.	1:4
length of the Kegels max	700 mm
power of engine	11.0 KW
diameter of spindlehole	200 mm
Spatrohrbylass max.	196 mm
speed range	forward: 24 - 300 U/min in 12 steps
travel Top Slider	200 mm

equipment

- optional with rapid feed in longitudinal Und cross
- lubrication by integrated pump
- adjustable main spindle bearing
- overload clutch in apron
- digital readout
- Taper Attachment 300 mm
- short splashguard at Apron or optional full length Splashguard

accessoires

2 x 3B-lathe chuck 500mm, 4-position toolholder for lathe, 3- axis digital measurement system ready mounted, german Operating documents

optinalit accessory

Multifix quick-change steel holder set Gr. D	1.098,00 €
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