

# DKM 630.1.5 D200 TL



**HOLLOW SPINDLEDREHMASCHINE**

# DKM 630.1.5 D200 TL

## SPECIFICATIONS

<b>height of center</b>	315 mm
<b>max. swing over bed</b>	630 mm
<b>max. swing over slider</b>	350 mm
<b>distance between center</b>	1500 mm
<b>bed width</b>	490 optional 550 mm
<b>machining length max.</b>	1350 mm
<b>max. workpiece weight</b>	3000 Kg
<b>autofeed Z-axis(longitudinal)</b>	0.07 - 1.33 mm/U
<b>autofeed X-axis(Transverse)</b>	0.02 - 0.45 mm/U
<b>metric thread</b>	(24) 1 - 14 mm
<b>inch thread</b>	(40) 28 - 2 TPI
<b>rapid feed</b>	4000 mm/min
<b>diameter of Tailstock Quill</b>	100 mm
<b>Tailstock quillN Weg</b>	250 mm
<b>Tailstock quillNtonahme</b>	MK 5
<b>Kegel of the threads max.</b>	1:4
<b>length of the Kegels max</b>	700 mm
<b>power of engine</b>	11.0 KW
<b>diameter of spindlehole</b>	200 mm
<b>Spatnrohrbylass max.</b>	196 mm
<b>speed range</b>	forward: 24 - 300 U/min in 12 steps
<b>travel Top Slider</b>	200 mm

## EQUIPMENT

- » optional with rapid feed in longitudinal Und cross
- » lubrication by integrated pump
- » adjustable main spindle bearing
- » overload clutch in apron
- » digital readout
- » Taper Attachment 300 mm
- » short splashguard at Apron or optional full length Splashguard

## ACCESSOIRES

2 x 3B-lathe chuck 500mm, 4-position toolholder for lathe, 3- axis digital measurement system ready mounted, german Operating documents

## OPTIONAL ACCESSORY

- » Quick change tool holder set Gr. D Multifix quick-change steel holder set Gr. D