

hollow spindledrehmaschine DKM 1400.2 D635 T

heavy duty lahe according russischer bauart with bygängigem Bed and heavilyem 22 KW Motor. The machine is for precise such as heavy Spataratten best suitable and bitticht by your in hardenn insert erperbte Technik and stablen bauweise. Sehr erwähnenswert is the spindle bore of 355 mm.

Price upon inquiry

specifications

height of center	700 mm
distance between center	2000 mm
diameter of spindlehole	635 mm
max. swing over bed	1400 mm
max. swing over slider	1100mm
bed width	755 mm
min. clamping range	500 mm
speed range	forward: (18) 5 - 250 U/min
range longitudinal feeds	(56) 0,1 - 12 mm/U
range cross feeds	(56) 0,05 - 6 mm/U
rapid feed longitudinal	1870 mm/min
quick feed cross	935 mm/min
metric thread	(44) 1 - 120 mm
inch thread	(37) 30 - 1 1/8 TPI
model thread	(46) 0,5 - 60 mm
diametral pitch	(46) 60 - 0,5 DP
quill diameter	160 mm
power of engine	30 KW
weight	11.000,00 kg
dimensions	5200 x 1980 x 1790 mm

equipment

- bed width 755 mm
- automatic feed in longitudinal and cross through one-hand-lever-technic
- rapid feed in longitudinal and cross
- hydraulic clutches- and Brakesystem
- lubrication by integrated pump
- adjustable main spindle bearing
- overload clutch in apron
- digital readout
- electrically propelled tailstock
- Taper Attachment 300 mm
- short splashguard at Apron or optional full length Splashguard
- Stützlager (optional)

accessoiries

2 x independent chuck 1250mm

optinalit accessory

Multifix quick-change steel holder set Gr. D

1.098,00 €