

SCMT09T308E-PC2 AC250P



TURNING INSERT

SCMT09T308E-PC2 AC250P

SPECIFICATIONS

Form/Code	S=90°
freeraum-Winkel	C=7°
Toleranz	0,127mm
Winkelart	T=40°-60°
length the Schneidkante	9mm
Thickness	3,97mm
Toolschneide	0,8mm
Kantenpräparation	Negativit Latd
Spätkrecher	PC2
weight	0,00 kg

Material selection chart for SCMT09T308E-PC2 AC250P. The chart is a grid with material groups on the vertical axis and tool grades on the horizontal axis. The material groups include: 1. Stähle (Steels), 2. Gießlegierungen (Cast Alloys), 3. Leichtmetalle (Light Metals), 4. Inertmetalle (Inert Metals), 5. Nichtmetalle (Non-metals), 6. Verbundwerkstoffe (Composites). The tool grades are listed at the bottom of the grid. The chart uses color coding to indicate suitability: blue for excellent, yellow for good, red for fair, and grey for not recommended.

Material selection chart for SCMT09T308E-PC2 AC250P. This chart is similar to the one on the left but provides a more detailed view of the material selection process, including specific material grades and their corresponding tool grades. It also uses color coding to indicate suitability.