

# turning insert DCMT11T312E-PC2 AP100S



**TURNING INSERT**

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## SPECIFICATIONS

<b>Wenof thechneidplattenform</b>	55°
<b>freewinkel</b>	7°
<b>Toleratz</b>	0,127mm
<b>Klemmtyp</b>	T
<b>Schneidelänge</b>	11mm
<b>Plattendicke</b>	3,97mm
<b>Eckenradius</b>	1,2mm
<b>Kattenpräparation</b>	ground Schneide
<b>Spatbrecher</b>	PC2

Technical drawing of the turning insert DCMT11T312E-PC2 AP100S. It shows a grid with various dimensions and material properties. The drawing is titled 'Anwendungsbereich von Wechselwerkzeugen zum Drehen' and includes a table with columns for 'Material', 'Spindel', 'Vorschub', 'Drehzahl', 'Lebensdauer', and 'Kantenschliff'. The table is color-coded by material type: blue for steel, yellow for cast iron, red for aluminum, and orange for titanium.

Technical drawing of the turning insert DCMT11T312E-PC2 AP100S. It shows a grid with various dimensions and material properties. The drawing is titled 'Anwendungsbereiche nach Material' and includes a table with columns for 'Material', 'Spindel', 'Vorschub', 'Drehzahl', 'Lebensdauer', and 'Kantenschliff'. The table is color-coded by material type: blue for steel, yellow for cast iron, red for aluminum, and orange for titanium.