

## 4-B lathe chuck D=250, cast iron



**LATHE CHUCK**

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## SPECIFICATIONS

<b>diameter</b>	250 mm
<b>fixing</b>	6 St. M 12
<b>pitch circle</b>	224 mm
<b>centering margin</b>	200 mm
<b>opening dimensions</b>	80 mm
<b>width over all</b>	120 mm
<b>chuck body</b>	80 mm
<b>max. speed</b>	1600 U/min
<b>weight</b>	25,00 kg
<b>dimensions</b>	310x310x220 mm



**DIN 6350  
PLAIN BACK**



SIZE D	D1	D2	D3	H1	h	Z-d	
						Back mounting	Front mounting
80	58	67	16	50	4	3-M8	3-M8
100	70	83	22	65	3	3-M8	3-M8
125	95	109	30	85	4	3-M8	3-M8
160	125	140	45	115	5	6-M10	3-M10
200	160	176	65	155	5	6-M10	3-M10
250	200	224	80	200	5	6-M12	3-M12
315	260	286	100	260	6	6-M16	3-M16
400	330	362	130	330	6	6-M16	3-M16
500	420	458	210	410	6	6-M16	-
630	545	586	252	515	7	6-M16	-

## ACCESSORIES

cylindrical taper one-piece jaws  
 These lathe chucks ensure uniform clamping force due to centrally exciting jaws and high concentricity.