

# BKM 7150 CNC



**CNC-KOORDINATENBOHRMASCHINE**

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## SPECIFICATIONS

<b>spindle speeds 1. Stufe</b>	48 - 310 U/min
<b>spindle speeds 2. Stufe</b>	310 - 2000 U/min
<b>drilling capacity in steel</b>	63 mm
<b>milling capacity in steel</b>	80 mm
<b>threadcutting volume</b>	M42
<b>movement longitudinal X</b>	510 mm
<b>movement cross Y</b>	380 mm
<b>rapid feed speed X-axis</b>	max. 7500 mm/min
<b>rapid feed speed Y-axis</b>	max. 7500 mm/min
<b>rapid feed Z-Axis</b>	max. 2500 mm/min
<b>feedkraft X+Y-axis</b>	8500 Nm
<b>feedkraft Z-axis</b>	17000 Nm
<b>holding torque the motors in Y,Y+Z-axis</b>	app. 24 Nm
<b>height adjustment milling head</b>	530 mm
<b>tool mounts</b>	BT 40
<b>working area</b>	1020 x 380 mm
<b>quill stroke</b>	240 mm
<b>size of t-slots</b>	14 mm (M12)
<b>distance spindle nose - work table</b>	max 680 mm
<b>distance spindle nose - column</b>	450 mm
<b>drilling feeds</b>	0.08 - 0.05 6 steps
<b>power of engine</b>	3,7 KW 400 Volt
<b>weight</b>	1.800,00 kg
<b>dimensions</b>	1700x1510x2250 mm



## ACCESSORIES

ready umgerüstet to PC control system with CNC Graf.