

KAMI WERKZEUGMASCHINEN

CNC MILLING CENTER

# VKM 850L



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## SPECIFICATIONS

<b>table size</b>	500 x 1000 mm
<b>spindle speeds</b>	0 - 8000 U/min
<b>positioning accuracy</b>	0.01 mm
<b>repeat accuracy</b>	0.005 mm
<b>Ball leadscrews</b>	40x16 mm
<b>movement longitudinal X</b>	850 mm
<b>movement cross Y</b>	500 mm
<b>movement in Z</b>	600 mm
<b>tool mounts</b>	BT 40
<b>max. tool length</b>	300 mm
<b>max. tool weight</b>	7 Kg
<b>Time of Toolchange</b>	2.5 Sek
<b>size of t-slots</b>	5x18x100 mm
<b>max. weight of workpiece</b>	500 Kg
<b>distance spindle nose - column</b>	572 mm
<b>max. feeds X/Y/Z</b>	12000 mm/min
<b>rapid feed X/Y/Z</b>	32/32/30 m/min
<b>rated capacity</b>	7.5/11 KW
<b>dimensions</b>	2540x2320x2780 mm

## EQUIPMENT

- » equipment: full cabin, SIEMENS 828D, 24-position tool changer, chipsförtheurichtung, Mainspindel from Taiwan
- » accessory: electric handwheel, SIEMENS 828D, cooling device, conveyor, chip tray

## ACCESSOIRES

electric handwheel, SIEMENS 828D, cooling device, conveyor, chip tray