

KAMI WERKZEUGMASCHINEN

CNC MILLING CENTER

VKM 640L



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SPECIFICATIONS

table size	400 x 900 mm
spindle speeds	0 - 8000 U/min
positioning accuracy	0.007 mm
repeat accuracy	0.005 mm
movement longitudinal X	650 mm
movement cross Y	450 mm
movement in Z	500 mm
tool mounts	BT 40
max. tool length	240 mm
max. tool weight	7.0 Kg
Time of Toolchange	3.0 Sek
size of t-slots	3x18x125 mm
max. weight of workpiece	350 Kg
distance spindle nose - column	451 mm
max. feeds X/Y/Z	10000 mm/min
rapid feed X/Y/Z	20/20/18 m/min
rated capacity	5.5/7.5 KW
dimensions	2200x2300x2400 mm

EQUIPMENT

- » Linear guide ways in all axis
- » SIEMENS 828D
- » electric handwheel
- » 16-position Doppelarm tool changer (2.0 Sek.)
- » cooling device
- » central lubrication with Intervallschaltung
- » conveyor
- » chip tray

ACCESSORIES

electric handwheel, SIEMENS 828D, cooling device, automatic central lubrication, Airgun, conveyor, chip tray